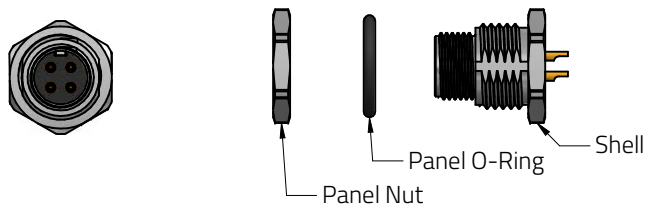
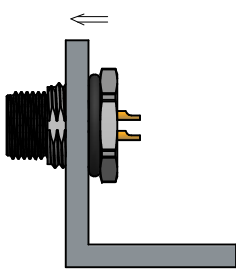


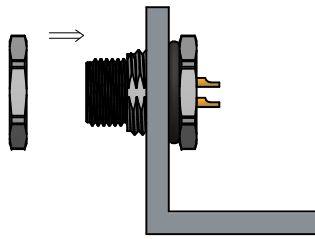
Step 1.



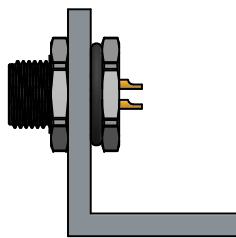
Step 2. Panel should follow recommended panel cut-out  
Install Shell & Panel O-Ring on panel.



Step 3. Tighten Panel Nut . Recommended Tightening torque : 10-15 kgf-cm



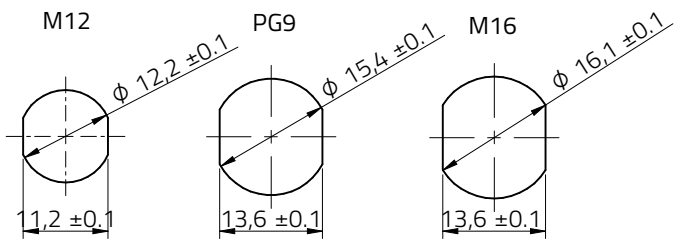
Step 4.



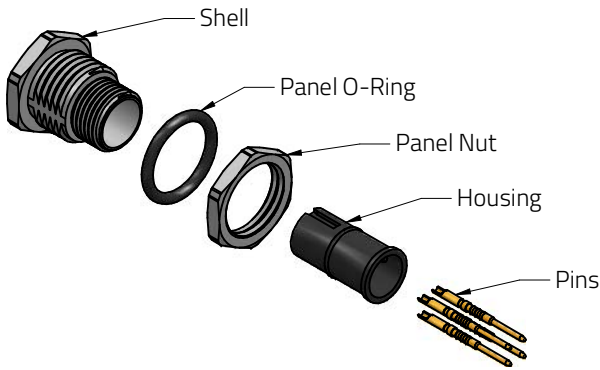
Manual soldering :

Recommended Soldering Temperature : 350 °c  
Recommended Soldering Time : 3 sec

Maximum recommended panel thickness = 4.5 mm



Panel Cut Out



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CREATED MDa	CHECKED CPo		
DESCRIPTION <b>Assembly instructions</b> <b>WR-CIRCM12 - Panel Solder Front Nut - 643 1xx xxx xxx</b>			
REVISION 001.001	STATUS Valid	DATE 2022-02-28	BUSINESS UNIT eiCan

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